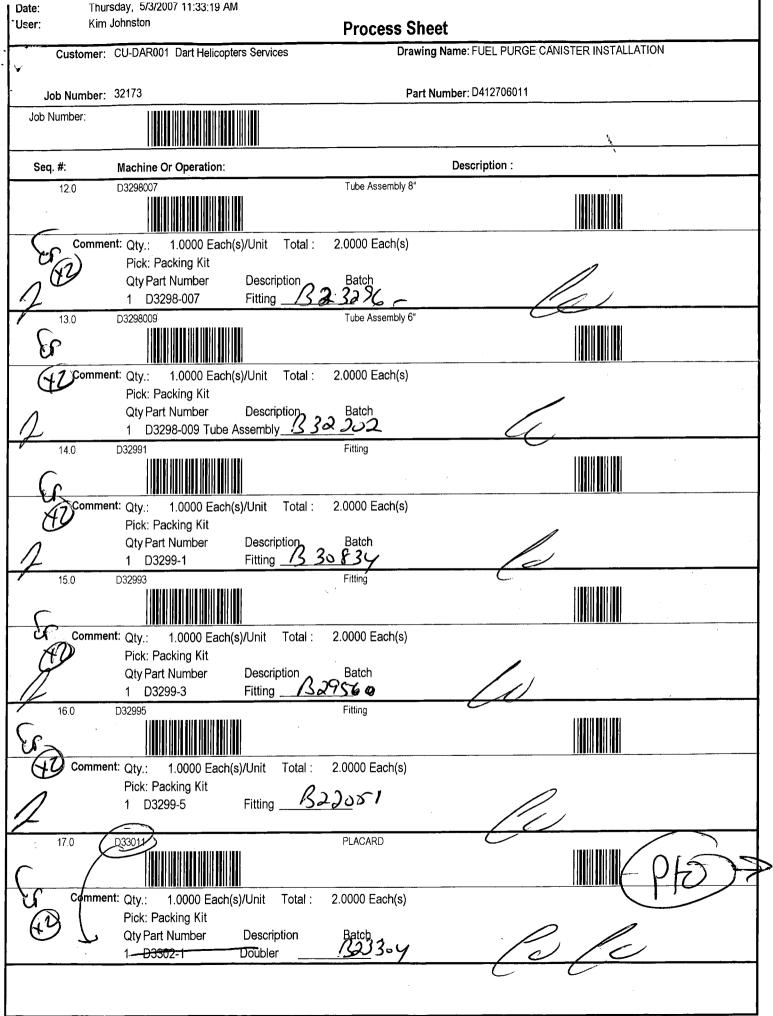
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	sday, <i>5/3/</i> 2007 11:33:18 AM Johnston	D-acca Chapt	SHE	t de
·		Process Sheet		
Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: FUEL PURGE CANISTER IN	ISTALLATION
Job Number	: 32173	- · · ·		
	: 10856			
Estimate Number	: NIA	Part Number	: D412706011	?
P.O. Number			: N/A	,
This Issue	: 5/3/2007 S.O. No. : No.	Drawing Number	: N/A : N/A	1
Prsht Rev.	: NC · W/V Type · LARGE FAB ASSY	Project Number		1
First Issue	1,700	Drawing Revision	: N/A	4
Previous Run	: Ž8217	Material	: HIM	· / /
Written By	: //\	Due Date	: 5/20/2007 Qty:	1 ≠ Um: Each
Checked & Approv	od By 9407.0502			7 .
		9-6D; Change Qty of		
Comment		9-0D, Change Qty of		•
	AN924-6D KJ/JLM			
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Seq. #:	Machine Or Operation:	Description :		
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	1 Hotocopy bidelic and ordate labels per 1 1 1			
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Commo	ent: PACKAGING RESOURCE #1 Pick Packing Kit D20014 ent: Qty.: 1.0000 Each(s)/Unit Total: 2.0 Pick: Packing Kit Qty Part Number Description 1 D2001-4 Valve Assembly D3262041 ent: Qty.: 1.0000 Each(s)/Unit Total: 2.0 Pick: Packing Kit Qty Part Number Description 1 D3262-041 Canister Assembly D32641 ent: Qty.: 2.0000 Each(s)/Unit Total: 4.0	PACKAGING RESOURCE #1 Valve 1/4" DO000 Each(s) Batch Fuel Purge Canister D0000 Each(s) Batch	1	3× 1/
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W/O: DATE STEP Part No: NCR:	PAR #:	PROCEDURE CHA		Ву	Date Qt	Prod Mgr	QĈ Înspecto
Part No:	P	PROCEDURE CHA				Chief Eng / Prod Mgr	Approva QC Inspecto
	PAR #:	Fault Cate	gory:	NCR: Yes	No DOA:		
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		WORK ORD	ER NON-CONFORMAN	NCE (NC	R)		
DATE 0	Description of NC		Corrective Action Section		Verification	Approval	Approval
DATE STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section C	Chief Eng	QC Inspecto
	• .						

Date: Thursday, 5/3/2007 11:33:19 AM Kim Johnston Uger: **Process Sheet** Drawing Name: FUEL PURGE CANISTER INSTALLATION Customer: CU-DAR001 Dart Helicopters Services Part Number: D412706011 Job Number: 32173 Job Number: Description: Seq. #: **Machine Or Operation:** HOSE ASS'Y D329710098 Comment: Qty.: 2.0000 Each(s) 1.0000 Each(s)/Unit Total: Pick: Packing Kit **Qty Part Number** Description 1 D3297-1-0098 Hose Assembly_ D329730085 omment: Qty.: Total: 1.0000 Each(s)/Unit 2.0000 Each(s) Pick: Packing Kit **Qty Part Number** Description 1 D3297-3-0085 Hose Assembly HOSE ASS'Y D329730210 Comment: Qty.; 2.0000 Each(s) 1.0000 Each(s)/Unit Total: Pick: Packing Kit **Qty Part Number** Description 1 D3297-3-0210 Hose Assembly D3298001 Tube Assembly 25" omment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Packing Kit **Qty Part Number** Description 1 D3298-001 Tube Assembly D3298003 10.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Packing Kit **Qty Part Number** Description 1 D3298-003 **Tube Assembly** D3298005 Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Packing Kit **Qty Part Number** Description 1 D3298-005 Tube Assembly /3

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W/O:	erospace L	.ta	W	ORK ORDER CHANGES	<u> </u>				
DATE	STEP	PRO	OCEDURE CH		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approv QC Inspect
Part No):	PAR #:	Fault Cat	tegory: N	ICR: Yes	No DQA	۱:	Date:	
					QA: N	/C Closed	l:	_ Date: _	
NCR:			WORK ORI	DER NON-CONFORMAN	CE (NCF	2)			
DATE						•			
	OTED	Description of NC		Corrective Action Section B		Verific	ation	Annroval	Approve
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section B Action Description Chief Eng	Sign 8	Verific		Approval Chief Eng	
DATE	STEP	Description of NC Section A		Action Description	Sign 8	Verific			
DATE	STEP	Description of NC Section A		Action Description	Sign 8	Verific	on C		
DATE	STEP	Description of NC Section A		Action Description	Sign 8	Verific Section	on C		Approva QC Inspect



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W/O:		WORK ORDER CHANGE	S			- ····
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr Approva QC Inspecto
07/01/0	# 170	change Plat #3 to match. D3801-1 not D3302-1				069100
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Part No: _	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
			QA: N/C	Closed:	Date:

NCR:		\	WORK ORDI	ER NON-CONFORMANC	E (NCR)				
		Description of NC		Corrective Action Section B		Verification Approval		Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	QC Inspector	
		,							

Date: Thursday, 5/3/2007 11:33:19 AM Kim Johnston User: **Process Sheet** Drawing Name: FUEL PURGE CANISTER INSTALLATION Customer: CU-DAR001 Dart Helicopters Services Part Number: D412706011 Job Number: 32173 Job Number: Description: Seq. #: **Machine Or Operation:** PLACARD 18.0 D33013 2.0000 Each(s) Comment: Qty.: Total: 1.0000 Each(s)/Unit Pick: Packing Kit **Qty Part Number** Description_ Placard 32 3 1 D3301-3 D33021 Doubler Comment: Qty.: Total: 2.0000 Each(s) 1.0000 Each(s)/Unit Pick: Packing Kit Qty Part Number Description 1 D3302-1 Doubler 20.0 D33023 Comment: Qty.: 2.0000 Each(s) 1.0000 Each(s)/Unit Total: Pick: Packing Kit Description Qty Part Number Doubler 1 D3302-3 D33291 21.0 Comment: Qty.: Total: 4.0000 Each(s) 2.0000 Each(s)/Unit Pick: Packing Kit **Qty Part Number** Description Bushing 2 D3329-1 AN35A 22.0 Comment: Qty.: 4.0000 Each(s)/Unit Total: 8:0000 Each(s) Pick: Packing Kit **Qty Part Number** Description 4 AN3-5A AN8146D 23.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Packing Kit Description **'Qty Part Number** Plug 17677 1 AN814-6D

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W/O:		WORK ORDER CH	ANGES		*		
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No);	PAR #: Fault Category:	NCR: Yes	No DQ	A :	Date:	

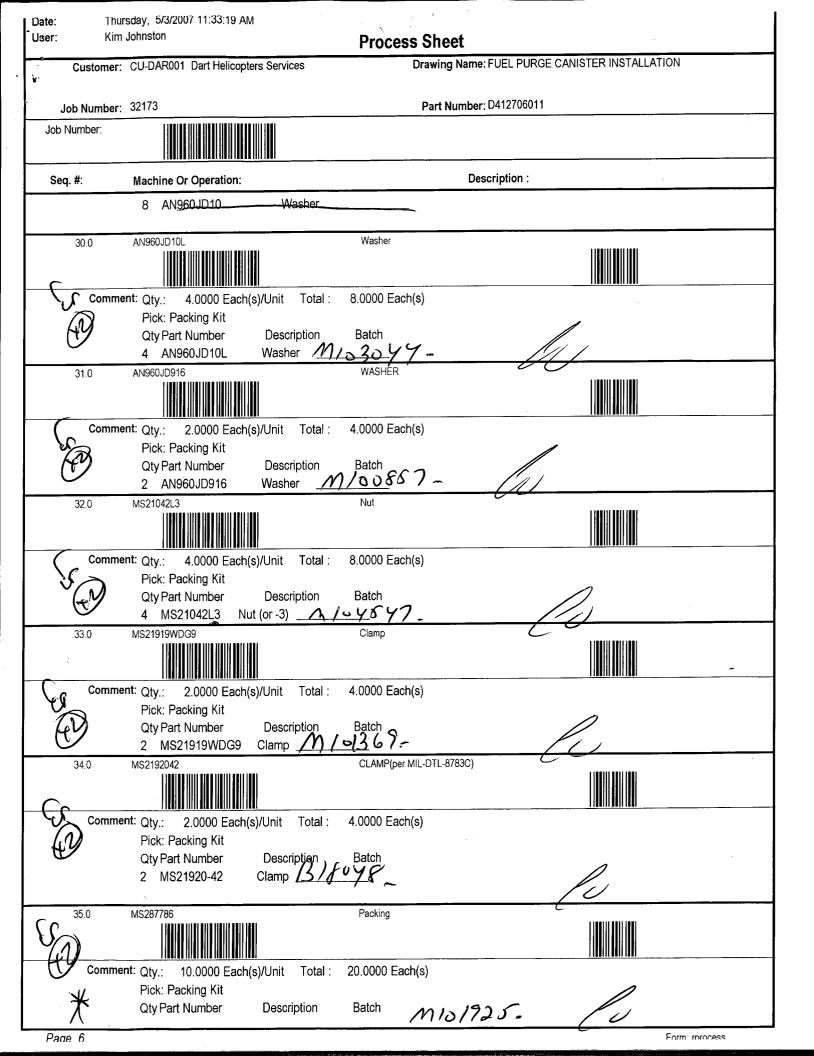
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NCR:			WORK ORDE	ER NON-CONFORMANO	CE (NCR)			
		Description of NC		Corrective Action Section B		Verification	Ammanal	A
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	The second second second	•••						

Date: Thursday, 5/3/2007 11:33:19 AM Kim Johnston User: **Process Sheet** Drawing Name: FUEL PURGE CANISTER INSTALLATION Customer: CU-DAR001 Dart Helicopters Services Job Number: 32173 Part Number: D412706011 Job Number: Description: Seq. #: Machine Or Operation: Union-M-Flare 24.0 AN8156D Comment: Qty.: 3.0000 Each(s)/Unit Total: 6.0000 Each(s) Pick: Packing Kit Description **Qty Part Number** 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Comment: Qty.: Pick: Packing Kit Description Qty Part Number Union M/6 322 3---AN845-6D AN832-6D AN8336D 4.0000 Each(s) Comment: Qty.: 2.0000 Each(s)/Unit Total: Pick: Packing Kit 5.0000 Each(s)/Unit Total: 10.0000 Each(s) Comment: Qty.: Pick: Packing Kit Qty Part Number Description 5 AN924-6D AN9386D Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Packing Kit Description **Qty Part Number** 1 AN938-6D AN960JD10 Washer 29.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 16:0000 Each(s) Pick: Packing Kit M1-4885-**Qty Part Number** Description Batch

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W/O:			WC	ORK ORDER CHANG	SES	****		
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	Jory:	_ NCR: Yes N	lo DQA:	Date: _	
					QA: N/	C Closed:	Date: _	
NCR:			NORK ORDI	R NON-CONFORM	ANCE (NCR)			
		Description of NC		Corrective Action Sect	tion B	- Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
		:						

		Description of NC		Corrective Action Section B		Verification	Annroyal	Annuaral
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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W/O:			WC	RK ORDER CHANG	GES				
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Part No	:	PAR #:	_ Fault Cateç	gory:		_		Date: <u>⟨</u> Date:	
NCR:		W	ORK ORDE	R NON-CONFORM			u	Date	
DATE	STEP	Description of NC Section A	Initial	Action Description	stion B Sign 8 Date	Verific Section	cation on C	Approval Chief Eng	Approval QC Inspector
			Chief Eng	Chief Eng	Date				

Date: Thursday, 5/3/2007 11:33:19 AM Kim Johnston User: **Process Sheet** Drawing Name: FUEL PURGE CANISTER INSTALLATION Customer: CU-DAR001 Dart Helicopters Services Job Number: 32173 Part Number: D412706011 Job Number: Description: Seq. #: **Machine Or Operation:** O-Ring-10 MS28778-6 MS3548911 **GROMMET** 36.0 Comment: Qty.: Total: 2.0000 Each(s) 1.0000 Each(s)/Unit Pick: Packing Kit **Qty Part Number** Description Batch Grommet_ MS35489-11 INSPECT 100% KITS FOR COMPLETENESS 37.0 QC4 100% KITS FOR COMPLETENESS Comment: INSPECT PACKAGING RESOURCE #1 PACKAGING 1 38.0 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-706-011 Location: PPP Rev: 39.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE W 8109.05 Job Completion

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W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto				
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Part No:	PAR #:	_ Fault Category:	NCR: Yes No DQA:	Date:
			QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B						
DATE	STEP	Section A			Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector		
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28.8 PARTS LIST

Qty	Qty	Qty		
-011	-013	-015	Part Number	Description
X			D412-706-011	FUEL PURGE CANISTER INSTALLATION (212/412)
	Х		D205-706-013	FUEL PURGE CANISTER INSTALLATION (205/214)
		X	D204-706-015	FUEL PURGE CANISTER INSTALLATION (204)
				Addition to the second
1	1	1	D2001-4	VALVE ASSEMBLY
<u> </u>		2	D2026-101	SCREW
1	1	1	D3262-041	CANISTER ASSEMBLY
2	2	2	D3264-1	BRACKET
1			D3297-1-0098	HOSE ASSEMBLY
<u> </u>	1		D3297-1-0121	HOSE ASSEMBLY
	1		D3297-1-0130	HOSE ASSEMBLY
1	<u> </u>		D3297-3-0085	HOSE ASSEMBLY
1			D3297-3-0210	HOSE ASSEMBLY
	1		D3297-3-0350	HOSE ASSEMBLY
		1	D3297-5-0410	HOSE ASSEMBLY
1	1		D3298-001	TUBE ASSEMBLY
1			D3298-003	TUBE ASSEMBLY
1			D3298-005	TUBE ASSEMBLY
1			D3298-007	TUBE ASSEMBLY
1	1		D3298-009	TUBE ASSEMBLY
		1	D3298-011	TUBE ASSEMBLY
		1	D3298-013	TUBE ASSEMBLY
		1	D3298-015	TUBE ASSEMBLY
1	1	1	D3299-1	FITTING
1	1		D3299-3	FITTING
1			D3299-5	FITTING
1	1	1	D3301-1	PLACARD
1	1	1	D3301-3	PLACARD
1	1		D3302-1	DOUBLER
1	1		D3302-3	DOUBLER
		1	D3302-5	DOUBLER
		2	D3302-7	DOUBLER
2			D3329-1	BUSHING
4	4	4	AN3-5A	BOLT
1	1	11	AN814-6D	PLUG
3	2	2	AN815-6D	UNION
		1	AN816-6D	NIPPLE
1			AN832-6D	UNION
2	3	1	AN833-6D	ELBOW
		1	AN919-6D	REDUCER
5	4	1	AN924-6D	NUT

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